

TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371

PK9857

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR

To be assigned

09/700602

INTERNATIONAL APPLICATION NO.  
PCT/JP99/02698INTERNATIONAL FILING DATE  
May 24, 1999PRIORITY DATE CLAIMED  
May 22, 1998

## TITLE OF INVENTION

Chromatographic Packing Having Novel Characteristics and Method for Separating Substances  
by Using the Same

APPLICANT(S) FOR DO/EO/US

Teruo Oakno, et al.

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371 (c) (2))
  - a. ☒ is transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ has been transmitted by the International Bureau.
  - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☐ A copy of the International Search Report (PCT/ISA/210).
8. ☒ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371 (c)(3))
  - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ have been transmitted by the International Bureau.
  - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
  - d. ☒ have not been made and will not be made.
9. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
10. ☐ An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)).
11. ☐ A copy of the International Preliminary Examination Report (PCT/IPEA/409).
12. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371 (c)(5)).

## Items 13 to 20 below concern document(s) or information included:

13. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
14. ☐ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
15. ☒ A **FIRST** preliminary amendment.
16. ☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
17. ☐ A substitute specification.
18. ☐ A change of power of attorney and/or address letter.
19. ☒ Certificate of Mailing by Express Mail
20. ☒ Other items or information:

## Return Postcard

A copy of the International Application as published by the International Bureau

Duplicate copy of this transmittal for charging purposes

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR 1.53) <b>09/7200602</b>	INTERNATIONAL APPLICATION NO. <b>PCT/JP99/02698</b>	ATTORNEY'S DOCKET NUMBER <b>PK9857</b>
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21. The following fees are submitted..

**BASIC NATIONAL FEE ( 37 CFR 1.492 (a) (1) - (5) ) :**

- ☐ Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO ..... **\$970.00**
- ☒ International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO ..... **\$840.00**
- ☐ International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO ..... **\$690.00**
- ☐ International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) ..... **\$670.00**
- ☐ International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) ..... **\$96.00**

**ENTER APPROPRIATE BASIC FEE AMOUNT =****\$860.00**

Surcharge of **\$130.00** for furnishing the oath or declaration later than ☐ 20 ☐ 30 months from the earliest claimed priority date (37 CFR 1.492 (e)).

**\$0.00**

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE
Total claims	14 - 20 =	0	x \$18.00
Independent claims	3 - 3 =	0	x \$78.00
Multiple Dependent Claims (check if applicable).			<input type="checkbox"/>

**\$0.00****\$0.00****\$0.00****TOTAL OF ABOVE CALCULATIONS =****\$860.00**

Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28) (check if applicable).

☐**\$0.00****SUBTOTAL =****\$860.00**

Processing fee of **\$130.00** for furnishing the English translation later than ☐ 20 ☐ 30 months from the earliest claimed priority date (37 CFR 1.492 (f)).

+

**\$0.00****TOTAL NATIONAL FEE =****\$860.00**

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) (check if applicable).

☐**\$0.00****TOTAL FEES ENCLOSED =****\$860.00**

Amount to be refunded	\$
charged	\$


- ☐ A check in the amount of \_\_\_\_\_ to cover the above fees is enclosed.
- ☒ Please charge my Deposit Account No. **500-588** in the amount of **\$860.00** to cover the above fees.  
A duplicate copy of this sheet is enclosed.
- ☒ The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment to Deposit Account No. **500-588** A duplicate copy of this sheet is enclosed.

**NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.**

SEND ALL CORRESPONDENCE TO:

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 SIGNATURE

**Royal N. Ronning, Jr.**

NAME

**32,529**

REGISTRATION NUMBER

**November 15, 2000**

DATE

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Application of: Teruo Okano, et al. Group Art Unit: To be assigned  
Serial Number: To be assigned Examiner: To be assigned  
Filing Date: 15 November 2000  
For: Chromatographic Packing Having Novel Characteristics and Method for Separating  
Substances by Using the Same

**PRELIMINARY AMENDMENT**

Honorable Assistant Commissioner of Patents and Trademarks  
Washington, D.C. 20231

Sir:

Please consider the following amendments and remarks in connection with the prosecution of the captioned application, which claims priority to application PCT/JP99/02698 filed May 24, 1999.

**IN THE CLAIMS**

In Claim 5, line 1, please delete "or 4", without prejudice.

In Claim 7, line 1-2, please delete "claims 1 to 6" and substitute --Claim 1-- therefor.

In Claim 10, line 1, please delete "or 9", without prejudice.

In Claim 11, line 1-2, please delete "claims 8 to 10" without prejudice, and substitute --Claim 8--therefor.

In Claim 14, line 1, please delete "or 13" without prejudice

**REMARKS**

Claims 1-14 are pending in the captioned application.


Applicants have amended Claims 5, 7, 10, 11, and 14 to delete multiple dependencies.

09/700602

Applicants respectfully submit that the amendments are fairly based on the specification, and respectfully request their entry.

Applicants believe that the claims, as amended, are in allowable form, and earnestly solicit the allowance of claims 1-14.

Respectfully submitted,



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RR/mp

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4/PRTS  
SPECIFICATIONCHROMATOGRAPHIC PACKING HAVING NOVEL CHARACTERISTICS AND METHOD  
FOR SEPARATING SUBSTANCES BY USING THE SAME

5

Technical Field

This invention relates to a packing which contains a charged (co)polymer and makes it possible to change the effective charge density or hydrophilic/hydrophobic balance on the surface of a stationary phase in an aqueous system by an external signal (for example, temperature), and a novel separation method by which substances such as metal elements, drugs or biological components are chromatographically separated by using the packing.

15

Background Art

There a great variety of liquid chromatography techniques depending on the combination of stationary phase with mobile phase and the interaction systems employed for the separation.

Liquid chromatography is a highly important technique for separating metal elements, isolating and purifying drugs and separating peptides, proteins, nucleic acids, etc. in the field of biochemistry. In recent years, moreover, attempts have been made to apply recombinant proteins, etc. produced by bioengineering procedures, which have made remarkable advances, to medicines. Under these circumstances, there is a growing requirement for efficient separation methods for separating and purifying these products. Chromatographic techniques commonly employed at present involve ion-exchange chromatography,

reversed phase chromatography, etc.

In ion-exchange chromatography, separation is carried out by using, as a stationary phase, an electrolyte on the surface of an insoluble carrier and irreversibly adsorbing counter ions contained in the mobile phase. As the carrier, silica, cellulose, dextran, styrene/divinylbenzene copolymer, etc. are widely employed. Carriers having ion-exchange groups (for example, sulfonate, quaternary ammonium) introduced thereto are commercially available as ion exchangers. Solute dissociate into cations, anions and amphoteric ions depending on the hydrogen ion concentration in the solution. When this solution is passed through an ion-exchange column, each ion binds to the oppositely charged exchange group on the carrier surface competitively with solvent ions, thus causing distribution between the solution and the ion exchanger surface at a certain ratio. The migration rates through the column vary depending on the bond strength and separation is completed by utilizing this difference in the migration rate. The distribution can be modified by some methods. For example, it can be changed by controlling the concentration of the competitive ion species in the mobile phase. Alternatively, the extent of ionization of the ion-exchange group on the carrier surface may be varied by changing the hydrogen ion concentration in the solution. That is to say, it has been a practice in ion-exchange chromatography to separate solutes from each other by controlling the ionic strength or the hydrogen ion concentration in the mobile phase to thereby change the elution order of the solutes.

Reversed phase chromatography involves the use of a combination of a hydrophobic stationary phase and a polar mobile

phase. Solutes are distributed between the mobile phase and the stationary phase depending on the degree of hydrophobicity. In this case, solutes are eluted also by changing the degree of hydrophobicity of the solvent in the mobile phase to thereby

5 change the distribution between the mobile phase and the stationary phase. Since an organic solvent is employed as the solvent in the mobile phase, it is feared that the activities of the biological components to be separated might be caused to deteriorated thereby.

10 In short, solutes are eluted and separated from each other fundamentally by varying the solvent in the mobile phase both in ion-exchange chromatography and reversed phase chromatography. Accordingly, there is a risk that the activity of the target sample might be damaged by an acid or organic

15 solvent employed in the elution.

When it is intended to separate substances from each other by two or more chromatographies, each chromatography should be independently carried out, since chromatographic mode varies from carrier to carrier. If it is possible to perform ion-

20 exchange chromatography and reversed phase chromatography by using a single carrier and a single physical stimulus, separation could be completed at an elevated efficiency within a shorter period of time. Moreover, substances which cannot be separated from each other by the conventional techniques can be separated

25 thereby.

There are a great variety of biological components including charged ones and uncharged ones. In general, a compound capable of being ionized is retained, in an unionized state, in a hydrophobic packing owing to hydrophobic interaction.

When ionized, however, the hydrophobic interaction with the hydrophobic packing is weakened. Ion-dissociatable compounds differing in the dissociation constant can be easily separated from each other owing to the ion-ion interaction with the use of an ion exchanger.

It is generally known that weakly acidic ion exchange resins and weakly basic ion exchange resins are suitable respectively for separating basic proteins and acidic proteins. It is thus expected that, by introducing ion-exchange substituents, ion-exchange chromatography based on ion-ion interactions becomes usable in separating various substances, which are similar to each other in hydrophobicity or molecular weight and thus cannot be separated exclusively by hydrophobic interactions, and biological molecules such as proteins and nucleic acid oligomers.

However, there has been known hitherto neither any carrier which is usable both in ion-exchange chromatography and reversed phase chromatography when employed alone under one physical stimulus nor one usable in efficiently separating various substances, which are similar to each other in hydrophobicity or molecular weight and thus cannot be separated exclusively by hydrophobic interactions, and biological molecules such as proteins and nucleic acid oligomers.

#### Disclosure of Invention

To solve the above-mentioned problems, the present inventors have conducted studies and developments from various viewpoints. As a result, they have successfully prepared a novel packing having ion-exchange function by copolymerizing



poly(N-isopropylacrylamide)(PIPAAm) with positively charged dimethylaminopropylacrylamide (DMAPAAm) and found that this packing is usable both in reversed phase chromatography and ion-exchange chromatography, when temperature is properly controlled. They have furthermore found that use of the charged copolymer makes it possible to control the LCST of the polymer by regulating pH value. The present invention has been completed based on these findings.

The present invention relates to a method for separating substances characterized by chromatographically separating said substances with the use of a packing which contains a charged (co)polymer and makes it possible to change the effective charge density on the surface of a stationary phase by an external stimulus while fixing a mobile phase to an aqueous system.

The present invention further relates to a method for separating substances characterized by retaining the substances in a stationary phase made of a chromatographic packing chemically modified with a polyalkylacrylamide copolymer having amino, carboxyl, hydroxyl groups, etc., then changing the hydrophilic/hydrophobic balance on the surface of the stationary phase by the temperature gradient method wherein the external temperature is changed stepwise, and passing the substances through a single mobile phase to thereby separate the same.

The present invention furthermore relates to a chromatographic packing which contains a charged (co)polymer and makes it possible to change the effective charge density on the surface of a stationary phase by a physical stimulus.

In the chromatographic packing of the present invention,

the charged state of ion-exchange groups on the surface of a carrier can be reversibly controlled by changing the surface structure of the stationary phase by an external physical stimulus such as a change in temperature. Namely, the present invention provides a stationary phase which makes it possible to perform two chromatographic modes, i.e., ion-exchange chromatography and reversed phase chromatography, at the same time with the use of a mobile phase which is a single aqueous solvent (aqueous mobile phase). Moreover, the present invention provides a carrier capable of arbitrarily controlling the charge of ion-exchange groups on the surface of the carrier (in the case of ion-exchange chromatography) or the hydrophilic/hydrophobic balance (in the case of the reversed phase chromatography). The term "aqueous solvent" as used herein means water alone or aqueous solutions containing inorganic salts but free from any organic solvent.

The present invention provides a carrier for separation and purification characterized in that separation is performed by controlling the charge of ion-exchange groups on the surface of the stationary phase by regulating the physical properties or structure around the ion exchange groups on the carrier surface by a physical stimulus, while fixing the mobile phase to an aqueous system. According to the present invention, when the external temperature is lower than the critical temperature, the ion-exchange groups appear on the surface of the carrier. Then the biological components to be separated undergo interaction with the ion-exchange groups followed by separation by the ion-exchange chromatography mode. When the external temperature is higher than the critical temperature, on the other

hand, the surface charge is weakened and the carrier becomes more hydrophobic. Then, the biological components can be separated by the reversed phase chromatography mode. That is to say, the hydrophilic/ hydrophobic balance on the surface of the carrier can be reversibly and arbitrarily changed by controlling the external temperature.

#### Brief Description of Drawings

Fig. 1 provides graphs showing the relationship between temperature and retention time in the separation of aspirin, salicylic acid, methyl salicylate and benzoic acid with the use of two packings described in Example 2.

Fig. 2 provides graphs showing the relationship between temperature and retention time in the separation of aspirin, salicylic acid, methyl salicylate and benzoic acid while changing pH value in Example 3.

Fig. 3 provides graphs showing the relationship between temperature and retention time in the separation of aspirin, salicylic acid, methyl salicylate and benzoic acid while changing ionic strength in Example 4.

Fig. 4 provides graphs showing the relationship between temperature and retention time in the separation of aspirin, salicylic acid, methyl salicylate and benzoic acid while changing the polymerization ratio of IPAAM to DMAPAAM in Example 5.

#### Best Mode for Carrying Out the Invention

The external physical signal to be used in the method of the present invention is exemplified by a change in temperature.

To alter the physical properties or structure around ion-exchange groups on the surface of the packing by changing temperature, for example, a temperature-responsive polymer may be introduced into the surface of the carrier. Examples of packings of this type include chromatographic packings chemically modified on the surface of the carrier with alkylacrylamide polymers or copolymers having amino, carboxyl, hydroxyl groups, etc. in the side chains or at the ends. Chemically modified packings are exemplified by silica carriers modified with the above-mentioned alkylacrylamide polymers or copolymers. To introduce ion-exchange groups, carriers may be chemically modified by copolymers of the above-mentioned alkylacrylamides with comonomers having amino or carboxy groups.

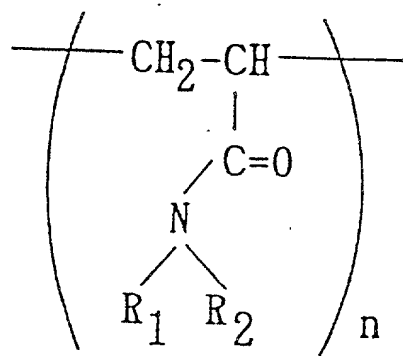
Examples of the constitutional units of amino-containing polymers include dialkylaminoalkyl(meth)acrylamide, dialkylaminoalkyl (meth)acrylate, aminoalkyl (meth)acrylate, aminostyrene, aminoalkylstyrene, aminoalkyl(meth)acrylamide, alkyloxyalkyltrimethylammonium salts and (meth)acrylamido-alkyltrimethylammonium salts. Examples of the constitutional units of carboxyl-containing polymers include acrylic acid and methacrylic acid, while examples of the constitutional units of the sulfonate-containing polymers include (meth)acrylamido-alkylsulfonic acid.


It is preferable that the polyalkylacrylamide to be used in the present invention is selected from among poly(N-isopropylacrylamide), polydiethylacrylamide, poly(N-propylacrylamide) and polyacryloylpyrrolidine and copolymers of the constitutional units of these polymers with alkyl

(meth)acrylate, as shown by the following formulae.

[Chemical formula 1]

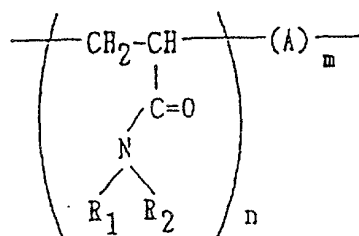
Polyalkylacrylamide



	R <sub>1</sub>	R <sub>2</sub>	Abbreviation
poly(N-isopropylacrylamide)	-H	$\begin{array}{c} \text{CH}_3 \\   \\ \text{CH} \\   \\ \text{CH}_3 \end{array}$	poly(IPAAm)
poly(N,N'-diethylacrylamide)	-C <sub>2</sub> H <sub>5</sub>	-C <sub>2</sub> H <sub>5</sub>	poly(DEAAm)
poly(acryloylpyrrolidine)			poly(APy)
poly(N-propylacrylamide)	-H	-C <sub>3</sub> H <sub>7</sub>	poly(PAAm)

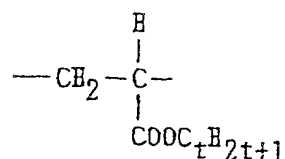
[Chemical formula 2]

Copolymer

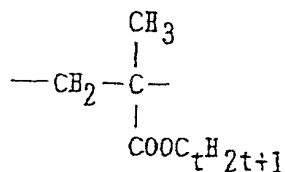


A: content: 50 - 60 %

Alkyl acrylate (t = 1 - 20)



Alkyl methacrylate (t = 1 - 20)



Since poly(N-isopropylacrylamide) has a lower limit of critical temperature of 32 °C, a carrier chemically modified therewith undergoes a large change in the hydrophilic/hydrophobic surface properties at this critical temperature.

When the surface of a chromatographic packing is grafted or coated with this polymer, the power of retaining a sample varies depending on temperature. Thus, the retention behavior can be regulated by controlling temperature without changing the composition of the eluate. A lower limit of critical temperature of 32 °C or above can be achieved by copolymerizing the N-isopropylacrylamide with comonomers which are more

hydrophilic than isopropylacrylamide, for example, acrylamide, methacrylic acid, acrylic acid, dimethylacrylamide and vinyl pyrrolidone. On the other hand, a lower limit of critical temperature lower than 32 °C can be achieved by copolymerizing the N-isopropylacrylamide with hydrophobic comonomers, for example, styrene, alkyl methacrylate and alkyl acrylate.

The lower limit of critical temperature of polydiethylacrylamide is about 30 to 32 °C. At this temperature, this polymer undergoes a change in the surface

hydrophilic/hydrophobic nature. Similar to the above-mentioned case of poly(N-isopropylacrylamide), the power of retaining a sample can be thus regulated by controlling temperature. The novel chromatographic carrier to be used in the present invention is prepared by chemically modifying or coating the carrier with a polymer. The chemical modification can be carried out by two methods, i.e., surface grafting and radical polymerization. In the case of coating, on the other hand, the polymer is insolubilized within the application temperature range and then the insolubilized product is employed in coating.

As described above, surface grafting and radical polymerization can be employed as the chemical modification means by which a temperature-responsive polymer is introduced into a carrier. In the surface grafting method, a temperature-responsive polymer of a definite size is first synthesized and then grafted to the carrier. In the radical polymerization method, in contrast thereto, monomer(s) are polymerized on the surface of the carrier to give a polymer. Compared with the surface grafting method, the radical

polymerization method makes it possible to introduce the temperature-responsive polymer into the surface of the carrier at a high density. Thus, the hydrophobicity of the surface of the carrier can be elevated and the retention time can be easily controlled. In this case, moreover, non-specific adsorption on the carrier surface due to the interaction with silica gel can be easily suppressed.

Substances which can be separated by the method of the present invention include metal element ( $\text{Cu}^{2+}$ ,  $\text{Mn}^{2+}$ , etc.), drugs (steroids, antipyretic analgesic agents, etc.) and biological components (peptides, proteins, nucleic acids, etc.). The method of the present invention is particularly useful in separating various biological components which cannot be separated by using either ion-exchange chromatography or reversed phase chromatography alone.

#### Examples

To further illustrate the present invention in greater detail, and not by way of limitation, the following Examples will be given.

##### [Example 1]

##### 1. Synthesis of polymer

##### 1-1) Poly(IPAAm-DMAPAAm) (DMAPAAm:N,N-dimethylaminopropyl-acrylamide)

##### 1-1-a) Preparation of IPAAm copolymer having carboxyl end

An IPAAm copolymer having a carboxyl end was synthesized in such a manner as to give a molecular weight of 4,000 as a standard. The molecular weight of the polymer can be designed by controlling the amount of 3-mercaptopropionic acid (MPA)



5 Purified monomer IPAAM : 25.0 g.

Cationic monomer (5 % by mol of DMAPPAm based on IPAAM) : 1.72 g.

Radical polymerization initiator [2,2'-azobis(isobutyronitrile) (AIBN) : 0.145 g.

10 Chain transfer agent (3-mercaptopropionic acid): 0.691 g.

DMF (N,N-dimethylformamide) : 50 ml.

The polymerization tube was introduced into liquid nitrogen, while closing the cock, and completely frozen. Next, the cock was opened and the contents of the tube were degassed by using a vacuum pump. After closing the cock again, the polymerization tube was introduced into methanol and the sample in the tube was completely dissolved. This procedure was repeated thrice (freezing/thawing degassing method). Then the polymerization tube containing the completely degassed sample under reduced pressure was introduced into a thermostat under shaking at 70 °C and radical polymerization was performed for 2 hours to thereby synthesize a copolymer having a carboxyl group at one end. After the completion of the reaction, the reaction mixture was cooled to room temperature by allowing to stand. Then the solvent (DMF) was concentrated by distilling at 40 °C under reduced pressure and the residue was dropped into ice-cooled diethyl ether to thereby give a polymer. The polymer thus obtained was taken up

by filtration and dried at ordinary temperature under reduced pressure overnight. The dried product was dissolved in acetone and purified again with diethyl ether. The polymer thus obtained was taken up again by filtration and dried at ordinary  
 5 temperature under reduced pressure overnight. The obtained polymer was then dissolved in purified water to give a 5 % (w/v) solution. The resultant solution was transferred onto a dialysis membrane of a fractional molecular weight of 500 and dialyzed for 3 days. Thus a highly pure copolymer having a  
 10 uniform molecular weight could be obtained.

1-1-b) Introduction of IPAAm copolymer into carrier

(a) Active esterification (succinylation) method

To succinylate the copolymer synthesized above, the molar ratio of the copolymer : N,N'-dicyclohexylcarbodiimide (DCC) :  
 15 N-hydroxysuccinimide was adjusted to 1 : 2.5 : 2.

The copolymer was fed into a round-bottomed flask and dissolved in a half amount (25 to 30 mL) of ethyl acetate. Next, N-hydroxysuccinimide and DCC were added thereto followed by dissolution in the residual ethyl acetate. The obtained mixture  
 20 was immersed in ice-water at 4 °C and stirred with a stirrer for 2 hours. Subsequently, it was introduced into a thermostat at 25 °C and stirred therein overnight. The solution was filtered and thus dicyclohexyl urea formed as a by-product was removed therefrom. After concentrating under reduced pressure, the  
 25 residue was purified with diethyl ether. The product thus obtained was taken up by filtration and dried under reduced pressure. The succinylated copolymer thus obtained was stored in a freezer.

1-1-c) Introduction into carrier (silica gel)

The succinylated copolymer was reacted in three portions with aminopropyl silica gel with the use of 1,4-dioxane as a solvent. The reaction was carried out at room temperature (25 °C). First, the succinylated polymer (1.0 g) was dissolved in 1,4-dioxane (50 mL) and reacted with aminopropyl silica gel (3 g) in a thermostat under shaking overnight. Subsequently, the liquid reaction mixture was filtered and the precipitate thus obtained and fresh copolymer (1.0 g) were dissolved in 1,4-dioxane (50 mL) again and reacted overnight. After repeating this procedure once again, the product finally taken up by filtration was sufficiently washed with methanol (500 mL) and distilled water (2 mL), dried under reduced pressure and then stored in a desiccator as a packing.

[Example 2]

1-2) Preparation of PIPAAm hydrogel surface

1-2-a) Formation of gel layer on aminopropyl silica gel surface

To introduce a polymerization initiator into aminopropyl silica gel, the following compounds were used.

Aminopropyl silica gel :	5 g.
V-501 :	3.5 g (12.5 mmol).
EEDQ :	6.18 g (25.0 mmol).
DMF :	50 ml.

Use was made of V-501 [4,4'-azobis(4-cyanovaleric acid) (molecular weight: 280.28)] as a polymerization initiator and EEDQ [N-ethoxycarbonyl-2-ethoxy-1,2-dihydroquinoline,

molecular weight: 247.30] as a condensing agent each in the amount as specified above. These compounds were reacted with aminopropyl silica gel in DMF. After bubbling N<sub>2</sub> gas thereinto in the dark for 30 minutes, the reaction vessel was completely

5 charged with N<sub>2</sub> and reaction was carried out by using an N<sub>2</sub> balloon at room temperature for 6 hours. After the completion of the reaction, the mixture was filtered and washed with DMF. Thus, the polymerization initiator had been introduced into the surface of the aminopropyl silica gel.

10 1-2-b) Formation of surface gel layer

Silica gel having V-501 bonded thereto prepared

in above 1-2-a) : 4 g.

IPAAm : 10 g.

15 BIS : 0.27 g.

EtOH : 200 ml.

DMAPAAm : such an amount as to give a molar ratio to IPAAm of 8 : 2 or 9 : 1.

20 Silica gel, IPAAm, DMAPAAm and BIS [N,N'-methylene-bis (acrylamide), molecular weight: 154.17] were dissolved in ethanol. After bubbling N<sub>2</sub> gas thereinto in the dark for 1 hour, the reaction vessel was completely charged with N<sub>2</sub> and reaction was carried out in an oil bath at 70 °C by using an N<sub>2</sub> balloon

25 for 5 hours, thus forming a gel layer on the surface of PIPAAm.

After the completion of the reaction, the mixture was filtered and washed with methanol and water. The obtained product was dried under reduced pressure and stored in a desiccator as a packing. It was packed into a stainless column and employed in

analysis.

[Example 3]

Aspirin, salicylic acid, methyl salicylate and benzoic  
5 acid were separated under the following conditions by using  
columns packed with a positively charged gel (IPAAm : DMAPAAm  
= 8 : 2) and IPAAm hydrogel.

Separation conditions

Column : (1) packed with poly(IPAAm) hydrogel-modified  
10 silica;

(2) packed with poly(IPAAm-co-DMAPAAm) (8 : 2)  
hydrogel-modified silica.

Buffer :  $\text{Na}_2\text{CO}_3/\text{NaHCO}_3$ .

pH = 9.0.

15 Ionic strength = 0.1 M.

Fig. 1 shows the results. Aspirin could not be separated  
from benzoic acid by using the column packed with the IPAAm  
hydrogel. In contrast, these compounds could be separated from  
each other by using the column packed with the positively charged  
20 gel (IPAAm : DMAPAAm = 8 : 2). At 10 °C, in particular, all  
of the four compounds including charged and uncharged ones could  
be separated from each other within a short period of time of  
about 20 minutes. The order of separation depended on the  
hydrophobicity degrees of these compounds. In the cases of  
25 salicylic acid and benzoic acid, the retention times were  
shortened as temperature was elevated. This is seemingly  
because, when temperature was elevated, the structure and  
physical properties of the temperature-responsive polymer were  
changed and the charge on the carrier surface was thus lowered

so as to reduce the interactions between the surface and the solutes. On the contrary, methyl salicylate (i.e., an uncharged compound) showed an prolonged retention time as temperature was elevated. This is seemingly because the temperature-responsive polymer became hydrophobic due to increase in temperature.

[Example 4] Effects of pH change

Aspirin, salicylic acid, methyl salicylate and benzoic acid were separated by the same method as the one of Example 3 but using the column packed with poly(IPAAm-co-dMAPAAm) (8 : 2) hydrogel-modified silica of Example 3 and  $\text{NaHPO}_4/\text{H}_3\text{C}_6\text{H}_5\text{O}_7$  [citric acid· $\text{H}_2\text{O}$  (monohydrate)] as a buffer at pH 7.0. Fig. 2 shows the results.

Fig. 2 indicates that the retention times of all of the substances were prolonged at pH 7.0, compared with at pH 9.0.

This is seemingly because anionic compounds would undergo stronger interactions with the positively charged carrier surface at pH 7.0. These results suggest that the retention times of substances to be separated can be controlled by regulating pH value.

[Example 5] Effects of ionic strength

Aspirin, salicylic acid, methyl salicylate and benzoic acid were separated by using a column packed with the poly(IPAAm-co-DMAPAAm) (8 : 2) hydrogel-modified silica of Example 3 under the following separation conditions.

Separation conditions

Buffer :  $\text{NaHPO}_4/\text{H}_3\text{C}_6\text{H}_5\text{O}_7$ .

pH = 7.0.

Ionic strength = 1.0 M and 0.1 M.

Fig. 3 shows the results. As the ionic strength was elevated (0.1 M → 1.0 M), the retention times of all of the compounds but the uncharged methyl salicylate were shortened, while the retention time of methyl salicylate was prolonged.

This is seemingly because, when the ionic strength was elevated, the protonation of amino groups on the surface of the carrier was suppressed and the positive charge was lowered, which weakened the interactions of the carrier surface with the anionic compounds. In the case of methyl salicylate, the hydrophobicity was elevated with an increase in the ionic strength and, in its turn, the hydrophobic interaction was seemingly strengthened.

[Example 6] Effect of polymerization ratio of IPAAm to DMAPAAm  
Aspirin, salicylic acid, methyl salicylate and benzoic acid were separated under the following conditions.

Separation conditions

Column : (1) packed with poly(IPAAm-co-DMAPAAm) (9 : 1)  
hydrogel-modified silica;  
(2) packed with poly(IPAAm-co-DMAPAAm) (8 : 2)  
hydrogel-modified silica.

Buffer :  $\text{NaHPO}_4/\text{H}_3\text{C}_6\text{H}_5\text{O}_7$ .

pH = 7.0.

Ionic strength = 0.1 M.

Fig. 4 shows the results. The retention times were prolonged with an increase in the ratio of the positively charged polymer, which indicates that retention time can be controlled by regulating the polymerization ratio.

Industrial Applicability

The present invention has the following advantages.

1) The charge of an ion exchanger exposed on the surface of the carrier can be arbitrarily controlled by regulating temperature. Thus separation can be performed in a single aqueous mobile phase without changing the solvent in the mobile phase.

2) Due to differences in hydrophobicity and ionic properties, separation can be carried out by a single operation.

3) Compared with the conventional methods wherein two separating operations are needed, therefore, the method of the present invention is a highly efficient one and gives an elevated yield.

4) The method of the present invention makes it possible to separate biological components which cannot be separated by either ion-exchange chromatography or reversed phase chromatography employed alone.

5) Since neither any acid nor organic solvent is used in the method of the present invention, biological components can be separated without deteriorating their activities.

6) Compared with the conventional ion exchangers, the packing of the present invention can be quickly regenerated.



Claims

1. A method for separating substances characterized by chromatographically separating said substances with the use of a packing which contains a charged (co)polymer and makes it possible to change the effective charge density on the surface of a stationary phase by a physical stimulus while fixing a mobile phase to an aqueous system.
2. The separation method as claimed in Claim 1, wherein said physical stimulus is a change in temperature.
3. The separation method as claimed in Claim 2, wherein said packing is a chromatographic packing chemically modified on the surface of a carrier with a temperature-responsive polymer.
4. The separation method as claimed in Claim 3, wherein said packing is a chromatographic packing chemically modified with a temperature-responsive polymer by using the radical polymerization method.
5. The separation method as claimed in Claim 3 or 4, wherein said temperature-responsive polymer, with which the surface of the carrier is chemically modified, is a polyalkylacrylamide polymer or copolymer having amino, carboxyl, hydroxyl groups, etc. in the side chains or at the ends.
6. The separation method as claimed in Claim 5, wherein said polyalkylacrylamide is one selected from among poly(N-isopropylacrylamide), poly(N-propylacrylamide), polydiethylacrylamide and polyacryloylpyrrolidine.
7. The separation method as claimed in any of Claims 1 to 6, wherein said substances are those selected from among metal elements, drugs and biological components.

8. A method for separating substances characterized by retaining the substances in a stationary phase made of a chromatographic packing chemically modified with a polyalkylacrylamide copolymer having amino, carboxyl, hydroxyl groups, etc., then changing the hydrophilic/hydrophobic balance on the surface of the stationary phase by the temperature gradient method wherein the external temperature is changed stepwise, and passing the substances through a single mobile phase to thereby separate the same.

9. The separation method as claimed in Claim 8, wherein said mobile phase is an aqueous solvent.

10. The separation method as claimed in Claim 8 or 9, wherein said polyalkylacrylamide is one selected from among poly(N-isopropylacrylamide), poly(N-propylacrylamide), polydiethylacrylamide and polyacryloylpyrrolidine.

11. The separation method as claimed in any of Claims 8 to 10, wherein said substances are those selected from among metal elements, drugs and biological components.

12. A chromatographic packing which contains a charged (co)polymer and makes it possible to change the effective charge density on the surface of a stationary phase by a physical stimulus.

13. The chromatographic packing as claimed in Claim 12, wherein said (co)polymer is a polyalkylacrylamide copolymer having amino, carboxyl, hydroxyl groups, etc.

14. The chromatographic packing as claimed in Claim 12 or 13, wherein said polyalkylacrylamide is one selected from among poly(N-isopropylacrylamide), poly(N-propylacrylamide), polydiethylacrylamide and polyacryloyl-pyrrolidine.

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Abstract

[Abstract]

[Object] To provide chromatographic packings whereby  
5 biological components, etc. which cannot be separated by either  
ion-exchange chromatography or reversed phase chromatography  
employed alone can be efficiently separated without  
deteriorating their activities.

[Means for solution] Use is made of a packing which contains  
10 a charged copolymer and makes it possible to change the effective  
charge density on the surface of a stationary phase by a physical  
stimulus while fixing a mobile phase to an aqueous system.

[Selected figure] None.

Fig. 1

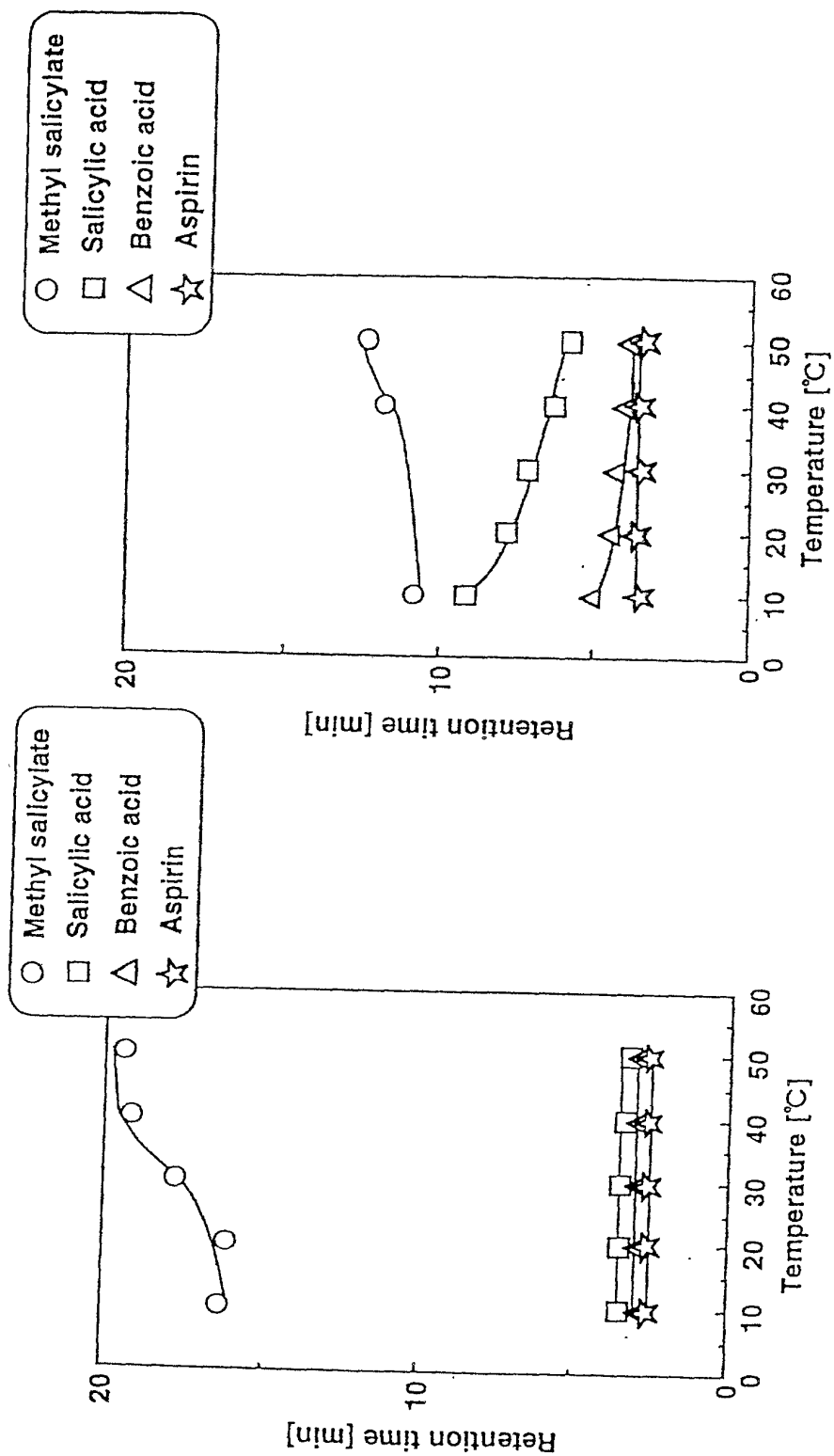


Fig. 2

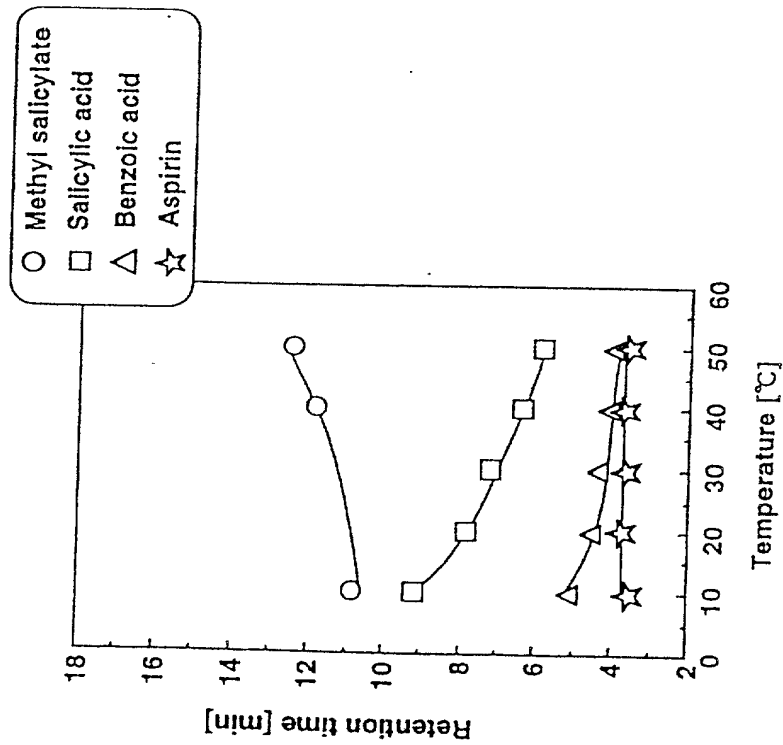
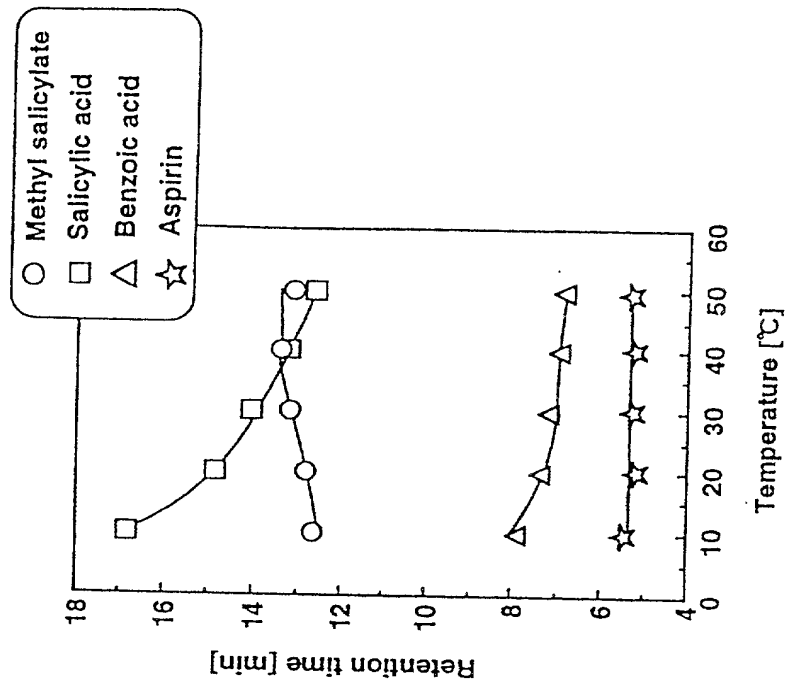


Fig. 3

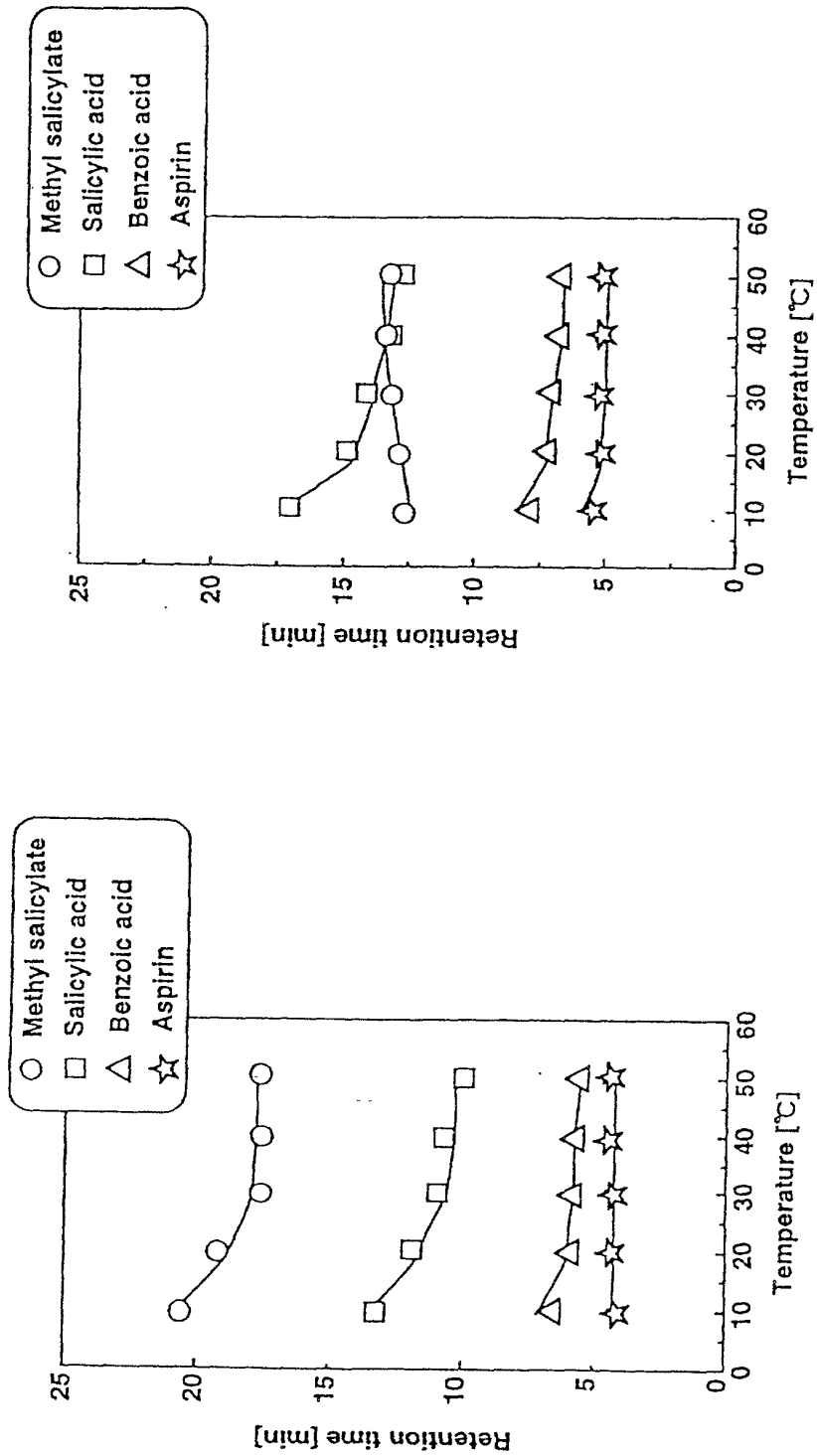
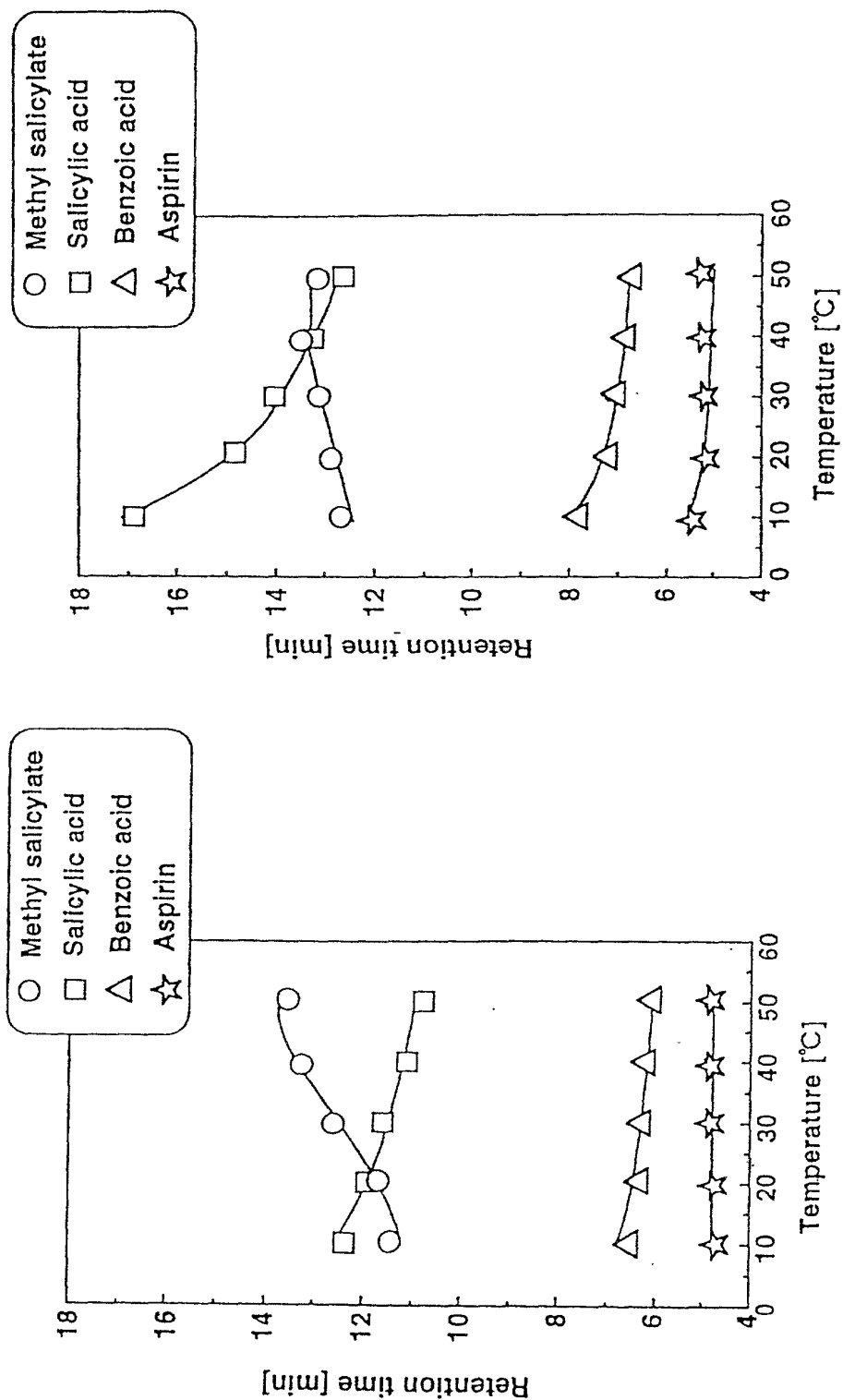


Fig. 4



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**DECLARATION FOR UTILITY OR  
DESIGN  
PATENT APPLICATION  
(37 CFR 1.63)**

☐ Declaration Submitted with Initial Filing OR ☒ Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)

Attorney Docket Number PK-9857

First Named Inventor Okano

**COMPLETE IF KNOWN**

Application Number 09 / 700,602

Filing Date 15-Nov-2000

Group Art Unit To be assigned

Examiner Name To be assigned

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**Chromatographic Packing Having Novel Charactersitics and Method  
for Separating Substances by Using the Same**

the specification of which (Title of the Invention)

☐ is attached hereto  
OR

☒ was filed on (MM/DD/YYYY) 11/15/2000 as United States Application Number or PCT International

Application Number 09/700,602 and was amended on (MM/DD/YYYY) (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?	
				YES	NO
140722/1998	JP	05/22/1998	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

☐ Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

[Page 1 of 2]

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I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application or PCT Parent Number	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number (if applicable)
PCT/JP99/02698	05/24/1999	

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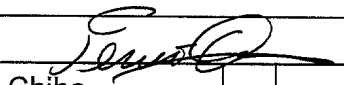
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Name of Sole or First Inventor: ☐ A petition has been filed for this unsigned inventor

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☒ Additional inventors are being named on the 2 supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto

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## DECLARATION

### ADDITIONAL INVENTOR(S) Supplemental Sheet Page 1 of 2

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## DECLARATION

## ADDITIONAL INVENTOR(S)

### Supplemental Sheet

Page 2 of 2

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